## Synthesis and the development of graphene-layered substrates for flexible wearable biosensors

Murukeshan Vadakke Matham<sup>1,3</sup>, Jian Yi Pae<sup>1,3</sup>, Rohit Medwal<sup>2</sup>, Rajdeep Singh Rawat<sup>2</sup>

<sup>1</sup>Centre for Optical & Laser Engineering, Nanyang Technological University (NTU)

50 Nanyang Avenue, Singapore, 639798 mmurukeshan@ntu.edu.sg; paej0001@e.ntu.edu.sg <sup>2</sup>Natural Science and Science Education, National Institute of Education, (NTU) 1 Nanyang Walk, Singapore, 637616 rohit.medwal@nie.edu.sg; rajdeep.rawat@nie.edu.sg <sup>3</sup>Singapore Centre for 3D Printing, Nanyang Technological University (NTU) 50 Nanyang Avenue, Singapore, 639798

## **Extended Abstract**

Due to its unique 2D structure, graphene has been reported to have a high charge carrier mobility [1] and high surface energy [2]. As a result, it is an excellent substrate for the immobilization of biomolecules which helps in the long-term stability of biosensors [3]. Additionally, the improved immobilization of biomolecules would enhance the sensitivity of biosensors due to an increased number of sensing sites available [4]. Therefore, graphene is an attractive material for the research and development of electrochemical-based biosensors for healthcare and biomedical applications [5].

In order to demonstrate its potential, we synthesized high quality, horizontal graphene using an in-house developed chemical vapor deposition system [6], [7] which was employed in a glucose biosensor. In addition, we also investigated the potential of developing flexible wearable biosensors by transferring the synthesized graphene on to a highly flexible polyethylene terephthalate (PET) substrate.

Raman spectroscopy was used to characterize the quality of the synthesized graphene and the characteristic "2D" peak which correspond to the single-layered structure of the graphene [8] is clearly observed. Furthermore, the intensity ratio between the "2D" peak to the "G" peak is greater than 2 which suggests the formation of monolayer graphene [9]. A value lower than 2 would indicate few-layer graphene or multilayer graphene. After the graphene is transferred on to the PET substrate, a pair of electrodes is fabricated over the substrate and a polydimethylsiloxane (PDMS) microfluidic channel chip is then placed over the substrate to form the flexible biosensor.

In order to use it for glucose sensing, glucose oxidase (GOx) is first immobilized on the graphene by leaving it overnight[10]. Next, the resistance across the two electrodes is then measured while the sample fluid, containing different concentrations of glucose, is pumped across the graphene surface. A clear drop in the measured resistance is observed with increasing glucose concentration which suggests that interaction between the GOx and glucose can be monitored using graphene. This demonstrates the potential of using the synthesized graphene as a biosensor for glucose sensing applications. It is envisioned that the present research will have a direct impact on the development of graphene-enhanced heterointerfaces for the development of wearable electronics or biosensors with improved performance.

## Acknowledgments

This research is supported by MOE Tier 1 Grant RG192/17. J. Y. Pae would also like to acknowledge NTU for the Research Student Scholarship and SC3DP which is supported by the National Research Foundation, Prime Minister's Office, Singapore under its Medium-Sized Centre funding scheme.

## References

- X. Li, W. Cai, J. An, S. Kim, J. Nah, D. Yang, R. Piner, A. Velamakanni, I. Jung, E. Tutuc, S. K. Banerjee, L. Colombo, R. S. Ruoff, "Large-area synthesis of high-quality and uniform graphene films on copper foils," *Science (80-. ).*, vol. 324, no. 5932, pp. 1312–1314, 2009.
- [2] M. S. Rahman, M. R. Hasan, K. A. Rikta, and M. S. Anower, "A novel graphene coated surface plasmon resonance biosensor with tungsten disulfide (WS2) for sensing DNA hybridization," *Opt. Mater. (Amst.)*, vol. 75, pp. 567–573, 2018.
- [3] A. Walcarius, S. D. Minteer, J. Wang, Y. Lin, and A. Merkoçi, "Nanomaterials for bio-functionalized electrodes: Recent trends," J. *Mater. Chem. B*, vol. 1, no. 38, pp. 4878–4908, 2013.
- [4] A. Kumar and C. Huei, "Synthesis and Biomedical Applications of Graphene: Present and Future Trends," in *Advances in Graphene Science*, InTech, 2013.
- [5] P. Suvarnaphaet and S. Pechprasarn, "Graphene-based materials for biosensors: A review," *Sensors (Switzerland)*, vol. 17, no. 10, 2017.
- [6] L. Huang, Q. H. Chang, G. L. Guo, Y. Liu, Y. Q. Xie, T. Wang, B. Ling, H. F. Yang, "Synthesis of high-quality graphene films on nickel foils by rapid thermal chemical vapor deposition," *Carbon N. Y.*, vol. 50, no. 2, pp. 551–556, 2012.
- [7] H. Tan, D. Wang, and Y. Guo, "Thermal Growth of Graphene : A Review," Coatings, vol. 8, no. 2, pp. 40, 2018.
- [8] L. M. Malard, M. A. Pimenta, G. Dresselhaus, and M. S. Dresselhaus, "Raman spectroscopy in graphene," *Physics Reports*, vol. 473, no. 5–6, pp. 51–87, 2009.
- [9] A. C. Ferrari and D. M. Basko, "Raman spectroscopy as a versatile tool for studying the properties of graphene," *Nature Nanotechnology*, vol. 8, no. 4, pp. 235–246, 2013.
- [10] S. Wu, F. Su, X. Dong, C. Ma, L. Pang, D. Peng, M. Wang, L. He, Z. Zhang, "Development of glucose biosensors based on plasma polymerization-assisted nanocomposites of polyaniline, tin oxide, and three-dimensional reduced graphene oxide," *Appl. Surf. Sci.*, vol. 401, pp. 262–270, 2017.