## Cluster Source Deposition Based Hierarchical Nanoporous Ag Film Deposited Substrate for Surface Enhanced Raman Scattering

Sungho Yun<sup>1,2</sup>, Junyeop Lee<sup>1</sup>, Jaemoon Yang<sup>3</sup>, Dongin Lee<sup>4</sup>, Bonghwan Kim<sup>5,\*</sup>, and Chanseob Cho<sup>1,\*</sup>

 <sup>1</sup>School of Electronics Engineering, Kyungpook National University Daegu 41566, Korea
<sup>2</sup>Kwang-Lim Precision, Inc. Daegu 43013, Korea
<sup>3</sup>Yonsei University Seoul 03722, Korea
<sup>4</sup>Department of Information and Communication Engineering, Yeungnam University Gyeogbuk 38541, Korea
<sup>5</sup>School of Electronics and Electrical Engineering, Dauge Catholic University Gyeongbuk 38430, Korea
bhkim@cu.ac.kr\*; chocs@knu.ac.kr\* corresponding author

## **Extended Abstract**

By mounting a cluster source on a conventional sputtering system, a new sputtering system is devised for the deposition of nanoporous metal thin films at room temperature. First, the diameter of the nozzle is fixed while the pressure inside the cluster source is kept at several hundreds of mTorr. By adjusting the length of the cluster source, nanoporous films of different thickness can be formed at room temperature. The Raman response characteristics according to the process conditions are then analyzed, and the applicability of the sputtered thin film as a substrate for surface-enhanced Raman scattering (SERS) is examined [1-6].

The Raman intensity increased with increasing thickness and showed a tendency to be saturated approximately  $4.3 \times 10^4$  cps in 2 µm. As the process pressure increased, the gap between the metal clusters increased and the porosity also increased to 71 - 82%. When the length of the condensation region was varied between 135 mm and 214 mm, the EF of the Raman had a value between  $3.97 \times 10^6$  and  $4.44 \times 10^6$ . When the partial pressure ratio of He is 7.5%, EF is  $4.06 \times 10^6$ . It increases to  $4.4 \times 10^6$  when the partial pressure of He is increased to 17.6%. However, it decreases when the partial pressure of He is  $3.54 \times 10^6$  when the power is 120W. It increases to  $4.44 \times 10^6$  when the power is 140W. However, it decreases when the power is 160W. Therefore, the proposed system takes advantage of an existing sputtering process, and it is possible to form a nanoporous metal film with thickness of several micrometers or more that can be used as a Raman substrate [7-12].

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