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## Techno-Enviro-Economic Assessment of a Solar Powered Cooler for Cauliflower Storage in Nanded District, India

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## **Extended Abstract**

Independent farmers throughout India grow and sell crops to generate income. However, depending on market conditions, many farmers are forced to either sell their produce at unreasonably low prices, or to allow it to perish. In fact, the United Nations Food and Agriculture Organization (FAO) has estimated that more than 40% of the produce in India is wasted every year, which represents a value of US\$14 Billion (12.42 billion euro) annually [1]. These problems associated with fair prices and food wastes could be substantially alleviated if independent farmers in India had access to cold storage. Herein we design and evaluate solar powered coolers for produce storage in India. As a case study we select cauliflower farming in Nanded district, India. Cauliflower is a valuable source of nutrients including protein, vitamin B, vitamin C, and is an important wither vegetable in India.

A solar powered cooler is designed to store half of the cauliflower harvested from a land area of 10 acres at a temperature of 10 °C for 20 days. The volume of the cooler required to store the cauliflower is 38.2 m<sup>3</sup>. To estimate the cooling load, the heat of respiration from the cauliflower, the heat of infiltration through the cooler doors, the heat gain through the cooler walls, and the metabolic heat gain from working in the cooler were taken into consideration. The cooling load, including a 20% safety factor, is ~ 6,200kW.

Two different options are considered to provide power to meet the required cooling load: an air conditioner equipped with CoolBot Technology [2], powered by photovoltaic (PV) cells, and a solar-powered absorption-based cooling system. The average solar insulation throughout India ranges from 4-7 kWh/m<sup>2</sup>·day, providing 1,500-2,000 hours of sunshine per year. The use of solar energy minimizes greenhouse gas emissions and enables the cooler to be operated in remote locations.

The PV-based cooler is comprised of monocrystalline silicon-based PV panels, a charge controller, 12V 200 AH Li-ion batteries, an AC unit, and the CoolBot microcontroller. The absorption-based solar power cooler comprises a condenser, evaporator, absorber, pump, heat exchanger, a hot water storage tank, and uses an ammonia-water refrigerant pair [3]. The thermal energy used to power the absorption-based cooler is comprised of an evacuated tube collector (ETC) system, from Solaris.

A techno-enviro-economic assessment of the PV- and absorption-based cooler is performed using publicly available articles and information [4-7]. The area of the PV panels is estimated to be  $65.5 \text{ m}^2$ , whereas the area of the ETC system is 140 m<sup>2</sup>. The emissions from the PV-based cooling system is estimated as  $45,000 \text{ kgCO}_{2eq}$ , whereas that for the absorption-based cooling system is 15,900 kgCO<sub>2eq</sub>. The estimated costs of the PV- and absorption based solar powered cooling system is 15,600 and 24,3000 CAD, respectively. Payback periods of less than a few years are estimated and the results suggests that a shared solar powered cooler amongst farmers working a 10 acre plot of land can be a valuable asset, especially considering additional governmental incentives may be available.

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